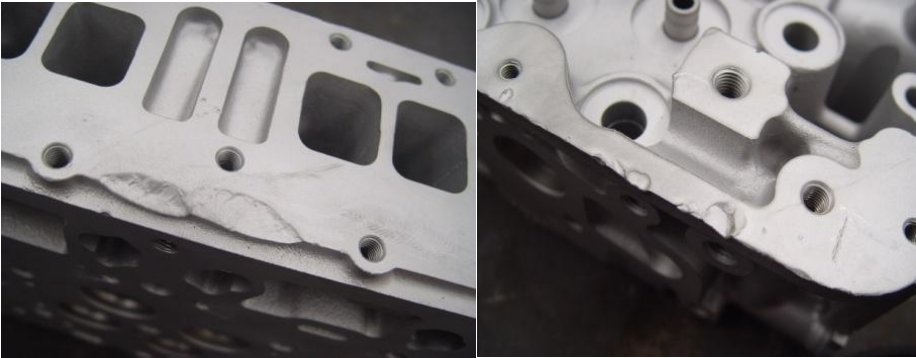


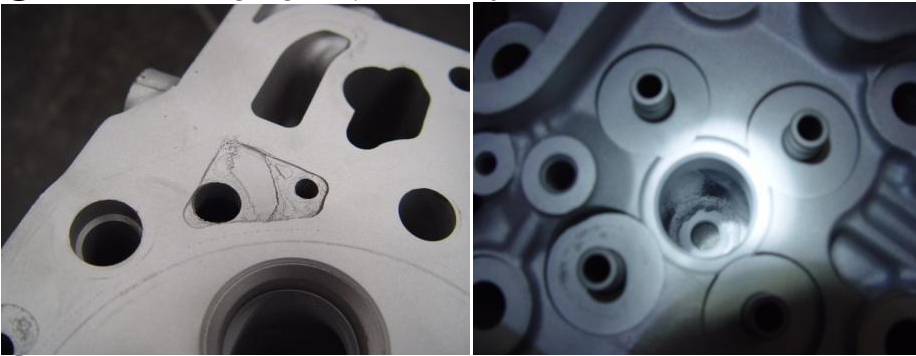
# Duramax Cylinder Head Core Return Policy

All Duramax cylinder heads are subject to core inspection before credit will be issued.

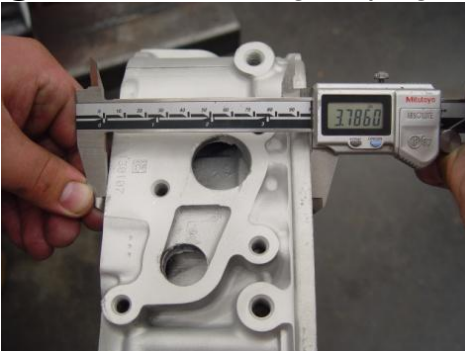
- ① Cores must be returned within 45 days. (After 45 days ½ core credit will be issued)
- ② Cores must be returned in the original box with original packing to prevent shipping damage.
- ③ Heads cannot have more than .005 warp in the head gasket surface.
- ④ Heads must not show any sign of rust in the ports or on the valves
- ⑤ Heads that show damage from miss handling will not receive core credit.



- ⑥ Heads showing signs of electrolysis will not receive core credit.



- ⑦ Heads that have glow plugs that can't be removed or broken off will not receive core credit.



- ⑧ Heads must have a minimum thickness of 3.816
- ⑨ Core credit will be issued at our discretion after inspection.

**Heads that have no core value will be held for 30 days. By taking care of your cores it will insure that you receive full core credit, and will help us provide the next customer with the same high quality product that you received.**